

Stop March 22

# Work Order ID 66877

Wednesday, March 02, 2011 6:59:30 AM



Page 1

Item ID: D412-702-071

Accept



Setup Start



Revision ID:

Stop



Item Name: Pilot/Co-pilot Shoulder Harness, 4 point

Start Date: 3/2/2011 Start Qty: 5.00



Cust Item ID:

Required Date: 3/16/2011 Req'd Qty: 5.00



Customer:

Reference:

Approvals: Process Plan: W Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start

**Work Order ID 66877**

Wednesday, March 02, 2011 6:59:30 AM



Page 2

Item ID: D412-702-071

Accept



Setup Start



Revision ID:

Stop



Item Name: Pilot/Co-pilot Shoulder Harness, 4 point

Start Date: 3/2/2011 Start Qty: 5.00



Cust Item ID:

Required Date: 3/16/2011 Req'd Qty: 5.00



Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start



QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 	Packaging	0.00							
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D412-702-071 Location: _____ PPP Rev: <u>01/17/11</u>								
140 	QC21- Final Inspection - Work Order Release	0.00							
QC	Memo	0.00							
Quality Control									

*Handwritten signature and date: 3/4/11*

*Handwritten signature and date: 11/4/11*

*Handwritten initials MF and number 11-04-04*

# Picklist Print

Wednesday, March 02, 2011 6:59:27 AM

Page 1

Work Order ID: 66877

Parent Item: D412-702-071

Parent Item Name: Pilot/Co-pilot Shoulder Harness, 4 point



Start Date: 3/2/2011

Required Date: 3/16/2011

Start Qty: 5.00

Required Qty: 5.00

Comments: IPP Rev:A 11.03.01 new issue DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4305-041  Shoulder Harness Assembly		Manufactured	No			110	Each	0.0000	5	66876			
AN3-4A  Bolt		Purchased	No			110	Each	825.0000	20				

## Location

## Loc Qty

## Loc Code

ST350

825

104291

300

104322

25

104374

200

104625

300

114322 187  
114374 30

AN3-6A  
  
Bolt

Purchased

No

110

Each

248.0000

2

10

## Location

## Loc Qty

## Loc Code

ST351

248

114941

98

116191

50

116704

100

114941

AN3-7A  
  
Bolt

Purchased

No

110

Each

58.0000

2

10

## Location

## Loc Qty

## Loc Code

ST351

58

113539

14

114784

44

114784

4/13/08

# Picklist Print

Wednesday, March 02, 2011 6:59:27 AM

Page 2

Work Order ID: 66877

Parent Item: D412-702-071

Parent Item Name: Pilot/Co-pilot Shoulder Harness, 4 point

Start Date: 3/2/2011

Required Date: 3/16/2011

Start Qty: 5.00

Required Qty: 5.00

NAS1149D0332J

Purchased

No

110

Each

915.0000

14 70

Washer

## Location

## Loc Qty

## Loc Code

ST298

915

116441

23

117010

892

110

Each

2,518.000

8 40

NAS1149D0363J

Purchased

No

Washer

## Location

## Loc Qty

## Loc Code

ST298

2518

116583

2518

110

Each

2,606.000

8 40

MS21042L3

Purchased

No

Nut

## Location

## Loc Qty

## Loc Code

ST300

2606

114784

9

115835

97

116391

900

116540

800

116549

800

Wednesday, March 02, 2011 6:59:28 AM

Shop Packet Print

Page 2

## 25.32 Parts Lists for Dart Pilot/Co-Pilot Shoulder Harness Kits

QTY -071	Part Number	Description
X	D412-702-071	Dart Pilot/Co-Pilot Shoulder Harness Kit
/ 1	D4305-041	SHOULDER HARNESS ASSEMBLY
-1*	D4305-1	BUCKLE HALF
1*	D4305-3	CONNECTOR HALF
-1*	D4305-5	SHOULDER HARNESS
-4	AN3-4A	BOLT
/ 2	AN3-6A	BOLT
' 2	AN3-7A	BOLT
14	AN960JD10L	WASHER (OR NAS1149D0332J)
8	AN960JD10	WASHER (OR NAS1149D0363J)
8	MS21042L3	NUT

\* Denotes that part is included in assembly above